



# Instruction Sheet

## PEEL AND STICK TEFLON® COVER

1. To ensure contact between cover and iron, set iron temperature on low, to warm aluminum. Remove embossed plastic backing by peeling off, being careful not to allow the cover to stick to itself.
2. Once backing is removed, line up notches with the handle bracket and press cover onto the iron.
3. Now apply PEEL and STICK cover, smoothing out air bubbles with a clean rag. Once applied, return temperature setting to operating temperature of (350° F-380° F for PVC) (410°F - 430°F for TPER).
4. When iron cools, the metal shrinks and causes a wrinkled appearance. This will disappear when the iron is heated up to operating temperature.
5. Repeat steps 1 through 3 when changing covers.

### **CAUTION:**

**JPS Teflon® covers are designed for use on JPS irons to weld thermoplastic waterstop products only. DO NOT EXCEED 600°F OR ADHESIVE FAILURE WILL OCCUR. IF TEMPERATURE EXCEEDS 1000°F THE TEFLON® COATING WILL BREAK DOWN AND PRODUCE TOXIC FUMES.**

**J P Specialties, Inc.** 551 Birch St. Lake Elsinore, CA 92530  
(800) 821-3859 • FAX (951) 674-1315 • [jpspec@jpspecialties.com](mailto:jpspec@jpspecialties.com)