Waterstops play a critical role in the integrity of concrete structures. They provide a fluid-tight diaphragm when embedded in, and running through concrete joints. Earth Shield® Thermoplastic Vulcanizate Waterstop (TPV), by J P Specialties, Inc., dramatically expands the scope of conventional waterstop by offering unmatched chemical resistance to a broad spectrum of aggressive chemicals, solvents, and hot petroleum oils. Manufactured NSF-certified, EPA-compliant waterstop profiles are available for new construction and retrofit, as well as the tools and accessories for proper field installation.

J P Specialties, Inc. is the leading manufacturer of chemical resistant waterstop and related concrete accessories. Our NSF 61 certified Earth Shield® line of chemical resistant waterstop is used throughout the world by major engineering firms and project owners for primary and secondary containment applications, as well as industrial wastewater treatment and ozone contactor structures. We invented the technology used to mechanically weld thermoplastic waterstops.

Services offered include free blueprint take-off and shop drawings, on-site welding certification, and individual corrosion resistance certification for the project owner.
Earth Shield® Thermoplastic Vulcanize Waterstop is used as a fluid-tight diaphragm, embedded in concrete, across and along the joint, for primary and secondary containment structures. Earth Shield® TPV Chemical Resistant Waterstops are resistant to a wide range of oils, solvents, and aggressive chemicals. Alcohol, ketones, glycols, esters, and aqueous solutions of acids, salts, and bases have little effect on Earth Shield® Thermoplastic Vulcanize Waterstop.

Unlike polyvinyl chloride (PVC) waterstop, Earth Shield® TPV Waterstop contains no plasticizer, stabilizer, or filler to leach out when exposed to chemicals, fuels, and aggressive industrial fluids. Also, unlike PVC waterstop, Earth Shield® can withstand prolonged exposure to high and low temperatures (-78°F to 275°F long term) without detrimental effect.

Earth Shield® TPV Waterstop is NSF Standard 61 Certified for use in drinking water and is a recyclable polymer, so it’s good for health and the environment.

The superior chemical resistance of Earth Shield® Thermoplastic Vulcanize Waterstop coupled with the use of a ribbed centerbulb configuration, which is available in a 4, 6, and 9-inch width, providing greater mechanical bonding with the concrete and a barrier against migration of liquid flow around the waterstop. The ribbed centerbulb style also allows for joint movement and may be used in above or below grade applications. Additional shapes are available for retrofit, extreme expansion, stainless steel, and base seal applications.

Earth Shield® has chosen a fully cross-linked TPV as our standard elastomer compound, which provides superior mechanical properties, retention, and chemical resistance. No competitive product is even close to achieving the physical properties of Earth Shield®.

**Earth Shield® Advantages**

- **Outstanding fluid resistance to a wide range of aqueous-based fluids, oils, and hydrocarbons**
- **Excellent retention of physical properties at elevated temperatures**
- **Superior ozone and weather resistance**

Install Earth Shield® TPV Waterstop in all concrete joints. Waterstop should be centered in, and run the extent of the joint. All changes of directions should be prefabricated (see Shop Made Fittings), leaving only butt-welding for
the field. If installing in an expansion joint, keep center bulb unembedded to allow it to accommodate movement as designed. Use optional factory installed brass eyelets (or #3 hog rings) and tie wire to secure waterstop to reinforcing steel to avoid displacement during the concrete pour. Splice straight lengths of waterstop and Shop Made Fittings to straight lengths, with an ST-10® In-Line Waterstop Splicer with the iron temperature set to 410°F to 430°F.

More detailed installation instructions are in our Standard 3-part Specifications.

Qualified technical assistance is available during any phase of your construction project.

Standard 3-part Specifications are available at our website in Microsoft® Word and Adobe® PDF format, and upon request in printed and a variety of computer word processor formats. Call our Technical Sales Staff for additional help with your specification.

**TPV Chemical Resistant Waterstop**

Waterstop indicated in drawings and specifications for contraction (control), expansion and construction joints shall be Earth Shield® TPV Chemical Resistant Waterstop Part No. #### [Designer insert appropriate part number here] as manufactured by J P Specialties, Inc.; Murrieta, CA 92562; Phone 951-763-7077

1. Thermoplastic Vulcanize (TPV) Waterstop shall conform to EPA Title 40 CFR Section 265.193. The suitability of the waterstop for a specific application should be determined by specific testing for that particular requirement per ASTM D471. Project-specific certification to be provided by the manufacturer.

2. Thermoplastic Vulcanize (TPV) Waterstop shall be independently certified for use in potable water per NSF/ANSI Standard 61. Third-party certified documentation to be provided by the manufacturer.

3. No equals or substitutions allowed.

<table>
<thead>
<tr>
<th>Property</th>
<th>Test Method</th>
<th>Required Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Specific Gravity</td>
<td>ASTM D792</td>
<td>.96</td>
</tr>
<tr>
<td>Shore A Hardness (5 sec.)</td>
<td>ASTM D2240</td>
<td>90±3 at 25°C (77°F)</td>
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<tr>
<td>Tensile Strength</td>
<td>ASTM D412</td>
<td>2,300 psi</td>
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<tr>
<td>Ultimate Elongation</td>
<td>ASTM D412</td>
<td>530%</td>
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<tr>
<td>100% Modulus</td>
<td>ASTM D746</td>
<td>1,000 psi</td>
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<tr>
<td>Tear Strength</td>
<td>ASTM D624</td>
<td>278 pli at 25°C (77°F)</td>
</tr>
<tr>
<td>Compression Set</td>
<td>ASTM D395</td>
<td>29% at 25°C (77°F)</td>
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<tr>
<td>Brittle Point</td>
<td>ASTM D746</td>
<td>-61°C (-78°F)</td>
</tr>
<tr>
<td>Drinking Water Safe</td>
<td>NSF/ANSI 61</td>
<td>Waterstop certified by NSF for use in potable water</td>
</tr>
<tr>
<td>Ozone Resistance</td>
<td>ASTM D1171</td>
<td>Passed, no cracking at 600 pphm</td>
</tr>
<tr>
<td>Chemical Resistance</td>
<td>ASTM D471</td>
<td>Meet or exceed specific testing standards for contained fluids as required by Owner and certified by Manufacturer</td>
</tr>
<tr>
<td>Green Certification</td>
<td>GreenSpec</td>
<td>Approved</td>
</tr>
</tbody>
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Ribbed Centerbulb
for Moving and Non-Moving Joints

Ribbed centerbulb is the most versatile type of waterstop available. The centerbulb accommodates lateral, transverse, and shear movement. Ribbed centerbulb waterstops function in expansion, construction, and control joints.

They also provide superior anchoring abilities and a long fluid-flow path because of the multiple ribs on the exterior flanges. Under stress, the many ribs will distort less than a dumbbell type waterstop because the pressure is first applied to the inward-most anchoring rib, and decreases to the subsequent ribs.

The centerbulb allows for joint movement beyond the ultimate elongation of the material, without distorting the anchoring ribs. All of our ribbed centerbulb waterstops have large outer diameter centerbulb. This centerbulb, coupled with the outstanding mechanical properties of our elastomers (ultimate elongation, tensile strength, etc.), provides for unsurpassed joint movement and sealing abilities.

Like all our thermoplastic waterstops, Earth Shield® ribbed centerbulb waterstop can be heat-welded using a standard waterstop splicing iron, allowing for easy field fabrications and allows the waterstop to function as a continuous, homogeneous, fluid-tight diaphragm. Waterstop directional changes are available along with straight roll stock. Custom, fit-to-print waterstop modules are produced to order. Prefabricated ells, tees, tank pads, column fittings, and many others are in stock and ready to ship.
JP436 (with eyelets: EYJP436)  
4" Ribbed Centerbulb Waterstop  
75 ft Head of H2O • 50 ft/roll

JP636 (with eyelets: EYJP636)  
6" Ribbed Centerbulb Waterstop  
125 ft Head of H2O • 50 ft/roll

JP638 (with eyelets: EYJP638)  
6" Ribbed Centerbulb Waterstop  
150 ft Head of H2O • 50 ft/roll

JP936 (with eyelets: EYJP936)  
9" Ribbed Centerbulb Waterstop  
175 ft Head of H2O • 50 ft/roll

JP938 (with eyelets: EYJP938)  
9" Ribbed Centerbulb Waterstop  
200 ft Head of H2O • 50 ft/roll
Retrofit waterstop is designed to provide a fluid-tight seal between existing and new concrete construction, without resorting to the labor-intensive and structurally destructive saw-cut-and-grout method. It is ideal for constructing a new containment curb or wall to an existing slab or joining a new slab to an existing wall. Special profile fabrications are available for columns and pipe penetrations.

All of our retrofit waterstops are sold as a complete system and include all the necessary stain less steel bars and bolts. We also offer a high-quality chemical resistant novolac epoxy — VEN 1000.

Like all our thermoplastic waterstops, Earth Shield® retrofit waterstop can be heat-welded using a standard waterstop splicing iron, allowing for easy field fabrications, and enable the waterstop to function as a continuous, homogeneous, fluid-tight diaphragm. Waterstop change of directions can are available along with straight roll stock, and custom, fit-to-print waterstop modules are produced to order. Prefabricated ells, tees, tank pads, column fittings, and many others are in stock and ready to ship.
Integrated Cap Systems
Integrated Waterstop and Joint Sealant

Integrated expansion board cap waterstop systems are designed to replace post-applied joint sealant, and provide a fluid-tight internal seal like a traditional waterstop with a one-step, integrated unit.

Install Earth Shield® expansion board cap waterstop on top of conventional expansion board filler or Earth Shield’s chemical resistant, plastic expansion board. The expansion board acts as the form; therefore, no form splitting is necessary, significantly accelerating the project schedule and provides a long-lasting, attractive finished concrete joint.

• No split forms
• Accelerated installation
• No sawcutting or sealant
• No joint finishing
• Long life
• UV and abrasion resistant

JP158
Screed Keyway Cap
10 ft/length

JPEB375
3/4” Expansion Board Cap Waterstop
50 ft Head of H2O • 10 ft/length

JPEB350
1/2” Expansion Board Cap Waterstop
50 ft Head of H2O • 10 ft/length

JP1225
Screed Key Waterstop
50 ft Head of H2O • 10 ft/length

JPEB375R
Cap Retrofit Waterstop
(Includes all batten bars and anchors)
50 ft Head of H2O
10 ft/length
Corner Seal
Unique Problem-Solver, Integrates with Base Seal

Corner seal waterstop systems install on the footer at a slab/wall interface. Earth Shield® corner seal works well with our base seal profile (JP211).

Flat Strip (aka Ribbed)
Resists High Head Pressure

Flat strip waterstop is installed most often in below grade applications, with limited movement. Flat strip waterstop functions in construction and contraction (control) joints.
J P Specialties, Inc. manufactures a wide range of high-quality waterstop and waterstop accessories for the concrete construction industry. Our Earth Shield® line of chemical resistant waterstop is designed to offer solutions for today’s unique regulatory compliance needs. Our waterstop welding equipment is used industry-wide as the standard for quality, high tensile strength waterstop welds. Knowing that a waterstop will only offer a fluid-tight barrier if change of directions are done properly, J P Specialties has been a leader since 1954 in Prefabricated Waterstop Modules and Shop Made Fittings.
Earth Shield® tear web waterstops are for large joint movements such as tank foundations. Tear web is suitable for expansion joints. For construction and contraction (control) joints, install ribbed centerbulb instead.

Base seal waterstop is ideal for flat pavement jobs such as runways and large containment slabs. Base seal waterstop is by far the easiest waterstop to install... Simply lay the waterstop directly on the compacted subgrade, place and finish concrete, and create control joint using a saw cut or another method. The base seal provides a permanent, life-of-structure seal at the bottom of the joint. Base seal is suitable for construction, contraction (control), and expansion joints. For sizeable hydrostatic head pressures (>50 foot) ribbed centerbulb should be used instead.
Dumbbell
Large Web Thickness for Heavy Concrete

Dumbbell waterstop is installed most often in below grade applications, with limited movement. Dumbbell waterstop works well in construction and contraction (control) joints; whereas, dumbbell centerbulb accommodates construction, control, and expansion joints.

The large centerbulb (1-1/2” outer diameter) on the JP949 (and JP1149) waterstop profile, coupled with the outstanding mechanical properties of our thermoplastic elastomers and large endbulb anchors, enable the product to withstand large-scale joint movement (seismic or settlement).
Earth Shield® has solved a long-standing problem for engineered concrete structures with circular protrusions, such as columns, pipes, piers, and pilasters. The problem: how to permanently seal the concrete joint when cast-in-place concrete is formed against an existing circular member. The solution: Earth Shield® Column & Pipe Fitting (part no. JP320LC1.** [**XX is the diameter in inches]) manufactured with a flexible, chemical-resistant polymer and stainless steel anchoring hardware. A single laborer on the job site can quickly install the column fitting and its associated hardware. Just apply an epoxy gel bed to the existing surface; place the polymer ring into the epoxy gel bed; heat weld the single opening on the polymer ring using a waterstop splicing iron; and finally, complete the system with the stainless steel closure ring.

The Earth Shield® system functions as an internal dam, centrally located within the cast concrete, to stop aggressive chemicals, solvents, and hot petroleum oils from penetrating the joint. By preventing the passage of hazardous liquids, the Earth Shield® Column Fitting provides facility owners, engineers, and contractors with the necessary EPA-mandated containment compliance (EPA Title 40 CFR 265.193). Of course, the system prevents the passage of water as well. The mechanical properties of the polymer, plus the tear-web design of the JP320L profile, enable the column fitting to function equally well in expansion (isolation) joints and construction joints.
Standard Fabrications

Many other standard fittings are available
Base/Corner Seal
- JP211
- JP621L
- JP215

Flat Strip
- JP637
- JP937

Retrofit
- JP320L
- JP325T
- JP336L
- JP450T
- JP500
- JP540L
- JP621L
- JPEB375R

Ribbed Centerbulb
- JP436
- JP636
- JP638
- JP936
- JP938
TYPICAL TRENCH EXPANSION JOINT

Dumbbell
JP647
JP648
JP948
JP949
JP1149

Integrated Cap
JP158
JPEB350
JPEB375
JPEB375R
JP1225

Tear Web
JP678
JP978
Shop Made Fittings are recognized and specified worldwide by major engineering firms. The U.S. Army Corps of Engineers also specified Shop Made Fittings in the July 1995 revision of CEGS Section 03250. Shop Made Fittings are specified because they work. Edge-welding waterstop severely compromises the integrity of any project. Even the limited movement of concrete during the coefficient of expansion and contraction can be too much for edge welded waterstop. The edge welded waterstop lacks the proper tensile strength and does not maintain the characteristics of the parent material (bulb or rib continuity). Consequently, the waterstop often tears at the most critical junction: the change of direction. Since all waterstops are designed to act as a continuous, fluid-tight diaphragm which fluids (generally water) traverse, the structure that uses edge welded waterstop will naturally leak, as fluids migrate to any tears in the weld and pass through to the other side of the joint.

Structures that use Shop Made Fittings will significantly reduce these waterstop failures. The tensile strength of the weld will be at least 80% of the parent material, maintaining the continuity of the bulbs and ribs across the weld. In other words, the waterstop will perform as intended and last the life of the structure.

J P Specialties has an extensive library of CAD drawings that illustrate the many uses of various Shop Made Fittings and explain waterstop’s role in creating a fluid-tight structure.

J P Specialties certified welding crew efficiently manufactures large quantities of top-quality Shop Made Fittings with speed on our exclusive XLT-2000 Waterstop Splicing Tables. Therefore, we can pass the savings on to the end user: the contractor. Besides saving money, the contractor who uses Shop Made Fittings will save time. A standard flat cross has twelve cuts and seven welds. By using Shop Made Fittings, all of the cuts and three of the welds are eliminated. The number of welds is further reduced by using modules.
NSF/ANSI Standard 61 was developed to establish minimum requirements for the chemical contaminants and impurities imparted to drinking water from products, components, and materials used in drinking water systems.

Standard 61 is intended to cover specific materials or products that come into contact with drinking water, drinking water treatment chemicals, or both. The focus of Standard 61 is the evaluation of contaminants or impurities imparted indirectly to drinking water.

In the U.S., 47 of 50 states have legislation that requires compliance with NSF/ANSI Standard 61. Products that are NSF Certified against NSF/ANSI Standard 61 demonstrate compliance with both Canadian and U.S. Plumbing Codes. NSF Certification and Testing are widely accepted. NSF data is recognized by ASSE, BOCA, IAPMO, ICBO-ES, SBCCI, the City of Los Angeles and many others.

Trust Your Critical Water Projects to Earth Shield® — NSF Standard 61 Certified, EPA Compliant Waterstop

Water is arguably the most valuable resource in the world. Today’s water treatment, distribution, and storage projects are under ever-increasing layers of regulations and requirements, the foremost being that components and materials that contact potable water not have potential adverse human effects.

Earth Shield® TPV Waterstop, with NSF 61 certification, is the perfect choice for today’s critical water projects, and in particular drinking water projects.

NSF Certified Waterstop
Independently Tested by NSF International
Availability
National and International Warehouses

Earth Shield® Chemical Resistant Waterstop is readily available from a variety of sources:

- **Preferred Regional Stocking Partners** — We are partners with some of the very best Concrete Accessories Distributors in the world. All our preferred partners have large stocking inventories and are factory trained to provide the utmost in on-site assistance.

- **Distributor Sales** — Earth Shield® can be special ordered from many distributor sales channels throughout the world.

- **Factory Direct** — Earth Shield® may be contacted directly for project quotation and product purchase (call 800-821-3859).

Services

- **Project and Product Certification** — We assist the Design Engineer and Project Owner with individual project and product certification. When you specify our waterstop, you can be assured it is the correct product for your application.

- **Take-off Assistance** — For the Contractor.

- **Shop Drawings** — 3-D isometric and 2-D CAD details are available to assist the project.

- **On-site waterstop welding certification class** — $500.00 flat fee

- **On-site waterstop installation assistance** — $1,000.00 per day

- **Telephone and Web-based assistance** — Always FREE

Earth Shield® Waterstop Limited Warranty

J P Specialties, Inc. warrants to the Buyer that this product is new and will be free from defects and will perform as represented in writing subject to the two (2) following conditions: First, the application of the product and the concrete construction practices used in the application are in accordance with J P Specialties, Inc. recommendations; and, Second, the Buyer has selected the proper product for the specific application required.

Any information supplied in good faith by J P Specialties, Inc. with respect to its products is believed to be correct. J P Specialties, Inc. Makes no representation or warranties, expressed or implied, as to the accuracy or completeness of such information.

The exclusive remedies of the Buyer and the limit of the liability of J P Specialties, Inc. from any and all losses or damages resulting from the use of this product shall be either full refund of the purchase price to the Buyer of this product or the replacement of the quantity of product purchased by the Buyer at the discretion of J P Specialties, Inc.

All supplied testing data has been performed by independent testing laboratories.