Earth Shield® Thermoplastic Vulcanizate (TPV / TPER) Waterstop Basic Use

Earth Shield® Thermoplastic Vulcanizate Waterstop is used as a fluid-tight diaphragm, embedded in concrete, across and along the joint, for primary and secondary containment structures. Earth Shield® Chemical Resistant Waterstops are resistant to a wide range of oils, solvents, and aggressive chemicals.

Earth Shield® TPV Waterstop is NSF Standard 61 Certified for use in drinking water and is a recyclable polymer, so it's good for health and the environment.

Installation

Install Earth Shield® TPV Waterstop in all concrete joints. Waterstop should be centered in, and run the extent of the joint. All changes of directions should be prefabricated (see Shop Made Fittings), leaving only butt-welding for the field. If installing in an expansion joint, keep center bulb unembedded to allow it to accommodate movement as designed. Use optional factory installed brass eyelets (or #3 hog rings) and tie wire to secure waterstop to reinforcing steel to avoid displacement during the concrete pour. Splice straight lengths of waterstop and Shop Made Fittings to straight lengths, with an ST-10® In-Line Waterstop Splicer with the iron temperature set to 410°F to 430°F. More detailed installation instructions are in our Standard 3-part Specifications.

Suggested Proprietary Short Form Guide Specification Section 03150 (Master Format 2004 — 03 15 13)

TPV Chemical Resistant Waterstop

Waterstop indicated in drawings and specifications for contraction (control), expansion and construction joints shall be Earth Shield® TPV Chemical Resistant Waterstop Part No. #### [Designer insert appropriate part number here] as manufactured by J P Specialties, Inc.; Murrieta, CA 92562; Phone 951-763-7077

1. *Thermoplastic Vulcanizate (TPV) Waterstop shall conform to EPA Title 40 CFR Section 265.193. The suitability of the waterstop for a specific application should be determined by specific testing for that particular requirement per ASTM D471. Project-specific certification to be provided by the manufacturer.*
2. *Thermoplastic Vulcanizate (TPV) Waterstop shall be independently certified for use in potable water per NSF/ANSI Standard 61. Third-party certified documentation to be provided by the manufacturer.*
3. *No equals or substitutions allowed.*

Property	Test Method	Required Results
Specific Gravity	ASTM D792	.96
Shore A Hardness (5 sec.)	ASTM D2240	90±3 at 25°C (77°F)
Tensile Strength	ASTM D412	2,300 psi
Ultimate Elongation	ASTM D412	530%
100% Modulus	ASTM D746	1,000 psi
Tear Strength	ASTM D624	278 pli at 25°C (77°F)
Compression Set	ASTM D395	29% at 25°C (77°F)
Brittle Point	ASTM D746	-61°C (-78°F)
Drinking Water Safe	NSF/ANSI 61	Waterstop certified by NSF for use in potable water
Ozone Resistance	ASTM D1171	Passed, no cracking at 600 pphm
Chemical Resistance	ASTM D471	Meet or exceed specific testing standards for contained fluids as required by Owner and certified by Manufacturer
Green Certification	GreenSpec	Approved